Installing a New RJ Mixing Unit on an old J Series unit

1. Remove the black spacers from the J Series unit if applicable (not shown).
2. Place new RJ unit on top of the old J Series unit.
3. Bolt the units together using hardware provided.
4. Remove the top coupler from the top new RJ unit using a 5/32" hex wrench and install it on top of the lower J Series unit in Location "A". (See Figure 1)
5. Install a spider in the top and bottom couplers, the top spider will remain in place if installed correctly. Reverse if necessary. (See Figure 2)
6. Install spring loaded drive shaft assembly (bottom first) by inserting in short coupler (facing down) onto the coupler on the unit below. (See Figure 2)