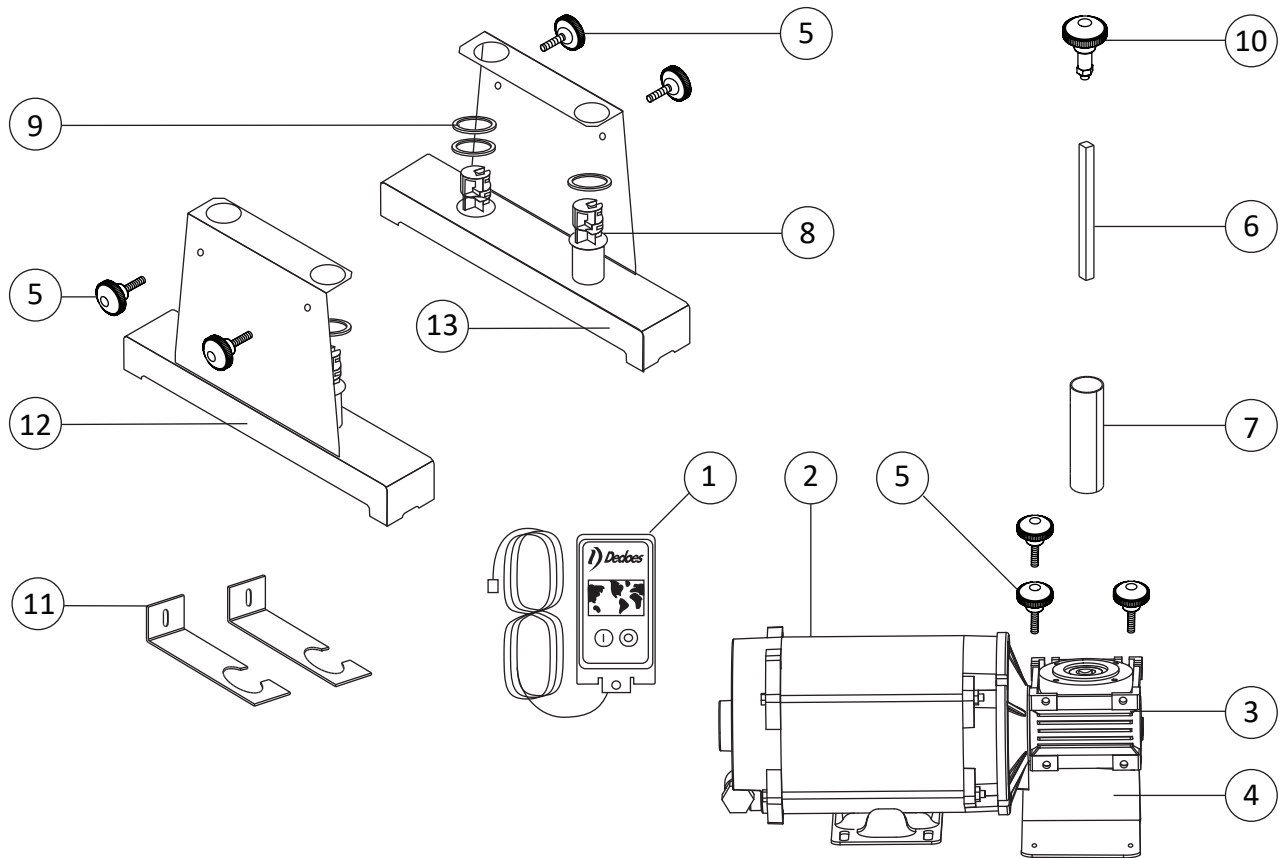




A1 Alliance Motor Box Components & Parts List

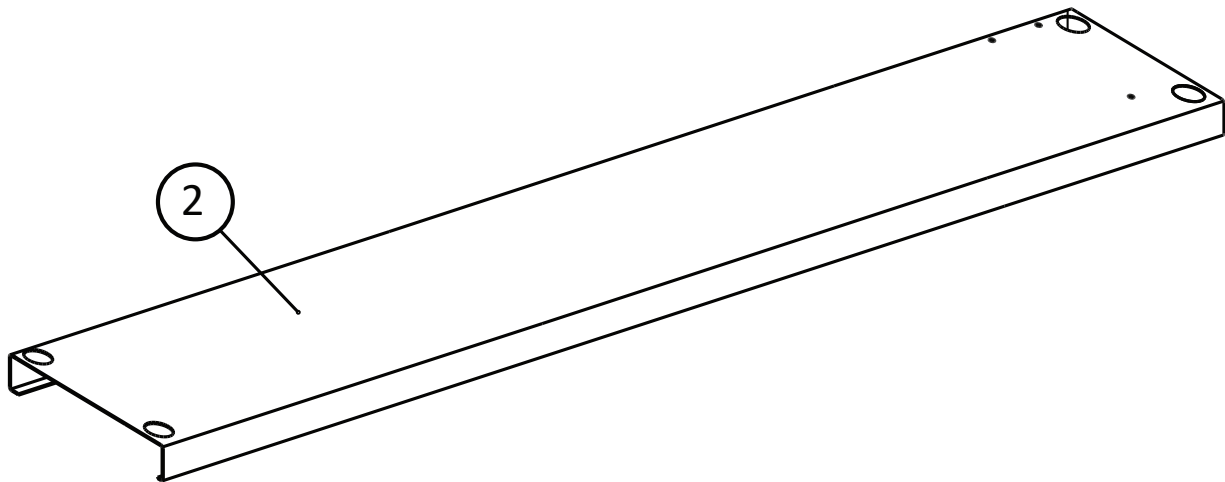
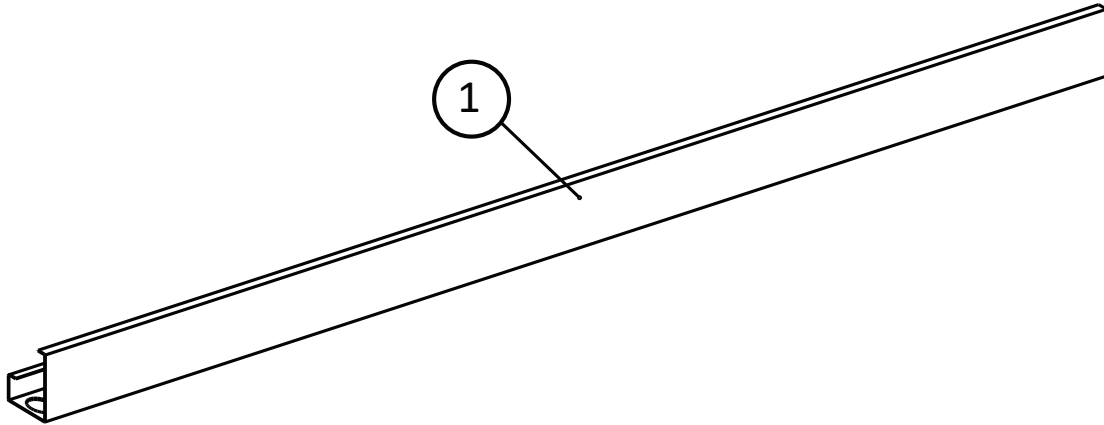


REF.	DESCRIPTION	PART #	# PARTS/BOX
1	TIMER	SA0468	1
2	MOTOR	P1907	1
3	GEAR BOX REDUCER	5964	1
4	MOTOR MOUNT	7530X	1
5	THUMBSCREW	5097	7
6	BASE SHAFT: 1 LITER BASE SHAFT: 4 LITER	P1244 P1243	1
7	BASE SHAFT GUARD: 1 LITER BASE SHAFT GUARD: 4 LITER	5283 5284	1
8	TUBE INSERT	5279	4
9	WASHER	5828	6
10	EXPANDING BOLT	5900	1
11	WALL BRACKET	2095U	2
12	LEFT FOOT	5836L	1
13	RIGHT FOOT	5836R	1

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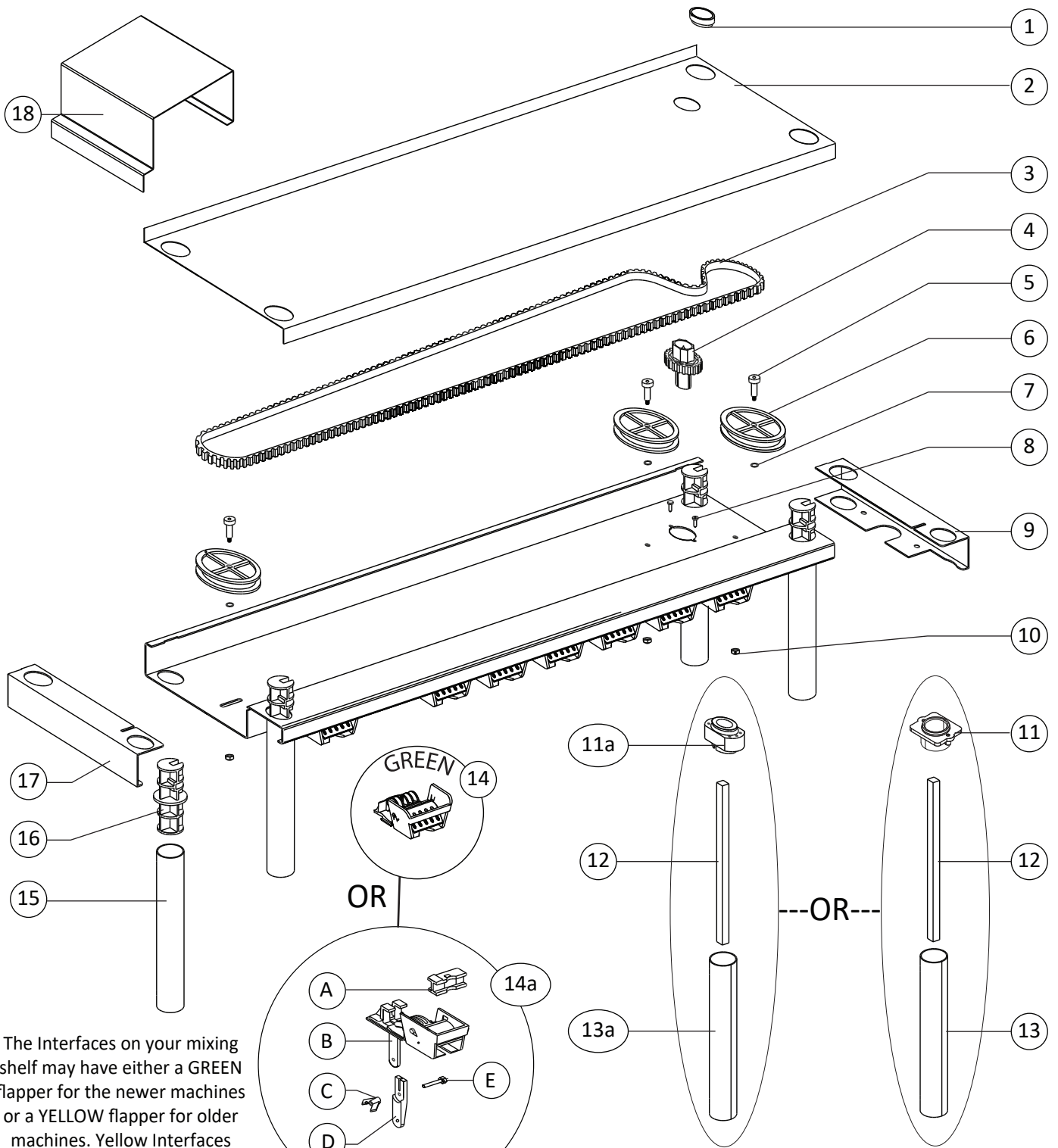


A1 Alliance Header & Base Shelf Breakdown and Parts List

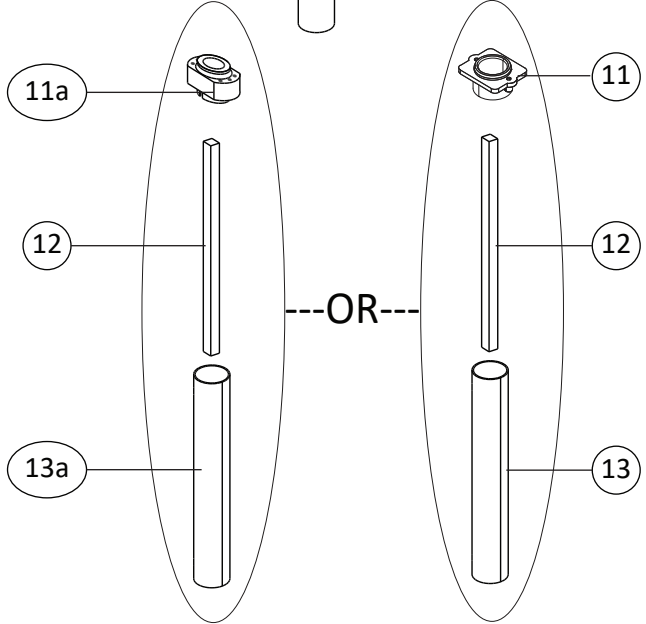
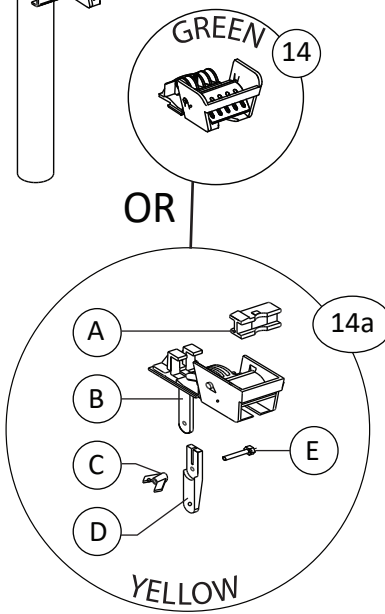


REF.	DESCRIPTION	PART #
1	HEADER: 2.4M (W for White or B for Blue) HEADER: 1.7M (W for White or B for Blue) HEADER: 1.2M	2072W / 2072B 2077W / 2077B C00457W
2	BOTTOM SHELF: 2.4M BOTTOM SHELF: 1.7M BOTTOM SHELF: 1.2M	BL10D BM10D C00458X

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The Interfaces on your mixing shelf may have either a GREEN flapper for the newer machines or a YELLOW flapper for older machines. Yellow Interfaces may require additional pieces to use a Half Liter Can in their location. Green or Yellow Interfaces are not interchangeable.



The Bushing installed in your machine can change the height of the shaft guard you may need. Refer to the images of the bushings on this page to better determine which shaft guard is required.



A1 Alliance Mixing Shelf Parts List

Reference #	Description	Dedoes Part #	Quantity
1	Shaft Guard Locator	5280	1
2	2.4M One Liter / Quart Shelf	C00088X	1
	2.4M Four Liter / Gallon Shelf	2070	
	1.7M One Liter / Quart Shelf	C00087X	
	1.7M Four Liter / Gallon Shelf	2074	
	1.2M One Liter / Quart Shelf	C00455X	
	1.2M Four Liter / Gallon Shelf	C00456X	
3	2.4M Alliance Cog Belt (12 Gallon or 18 Quart Shelves - 188 inch)	P1730	1
	1.7M Alliance Cog Belt (8 Gallon or 12 Quart Shelves - 132 inch)	P1729	
	1.2M Alliance Cog Belt (5 Gallon or 8 Quart Shelves - 84.5 inch)	P1763	
4	52mm Drive Gear	5931	1
5	10mm Shoulder Bolt	5364	3
6	75mm Idler Pulley	5930	3
7	Washer	5804S	3
8	Bushing Screw	P1767	2
9	Right End Cap	2096R	1
10	Locknut	P0025	3
11	Short Bushing (Black)	5278E-M	1
11a	Tall Bushing (Grey)	5278D	
12	One Liter / Quart Square Shaft	5995PLT	1
	2.5 Liter Square Shaft	P0255	
	Four Liter / Gallon Square Shaft	5996PLT	
13	One Liter / Quart Shaft Guard (Short Bushing)	5281	1
	2.5 Liter Shaft Guard (Short Bushing)	5288	
	Four Liter / Gallon Shaft Guard (Short Bushing)	5282	
13a	One Liter / Quart Shaft Guard (Tall Bushing)	5281D	
	2.5 Liter Shaft Guard (Tall Bushing)	N/A	
	Four Liter / Gallon Shaft Guard (Tall Bushing)	5282D	
14	Interface with GREEN Flapper	5752B	5, 8, 12, 18 Dependant on length of the mixing shelf
14a	A - Belt Guide	5277	
	B - Interface with YELLOW Flapper	5752	
	C - Nylon Wing Nut for Half Liter Locations	5108	
	D - Finger Extension for Half Liter Locations	5975	
	E - Nylon Bolt for Half Liter Locations	5545	
15	One Liter / Quart Tube "W" for White or "B" for Blue	5993W / 5993B	4
	2.5 Liter Tube "W" for White	P0254W	
	Four Liter / Gallon Tube "W" for White or "B" for Blue	5994W / 5994B	
16	Tube Insert	5279	4
17	Left End Cap	2096L	1
18	Optional One/Quart Platform for Gallon Location	R41	OPTIONAL

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